# TEMPER ETCH PROCESS CONTROL - AMMONIUM PERSULFATE METHOD

Reference: NAVAIRDEPOT Cherry Point NC Inspection and Testing Local Process Specification CP 09-0-E-2111

| SYSTEM LOCATION | DATE | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| | STAMP | | | | | | | |
| A. MATERIAL | INTERVAL | | | | | | | |
| Solution Qualification Test (Known Overheated Test Sample) Entry = Pass/Fail | Daily | | | | | | | |
| Solution Preparation Date Entry = Date | As Needed | | | | | | | |
| Solution Disposal Date Entry = Date | As Needed | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| B. EQUIPMENT | INTERVAL | | | | | | | |
| White Light Intensity (minimum 200 foot-candles at part surface) Entry = intensity if foot candles | DAILY | | | | | | | |

REMARKS:

1. Logging on Monthly sampling, Solution Addition Date, and Solution Addition Amount is not required for the Ammonium Persulfate Temper Etch Process.
2. Log Book entry not required if no temper etch inspections are performed.